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**Evaluation of spring-powered captive bolt guns for dispatch of kangaroo in-pouch young**

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31 **Abstract**

32 **Context.** During commercial harvesting or non-commercial kangaroo culling  
33 programs, furred pouch young of shot females are required to be euthanased to  
34 prevent suffering and because they would be unlikely to survive independently.  
35 However, the current method (a single, forceful blow to the base of the skull) is  
36 applied inconsistently by operators and perceived by the public to be inhumane.

37 **Aims.** To determine if an alternative method for dispatching pouch young— a spring-  
38 operated captive bolt gun—is practical and effective at causing immediate  
39 insensibility in kangaroo pouch young.

40 **Methods.** Trials of the spring-operated captive bolt guns were conducted first on the  
41 heads of pouch young cadavers and then on live pouch young, during commercial  
42 harvesting. Performance characteristic of the spring-operated guns were also  
43 measured and compared with cartridge-powered devices.

44 **Key results.** The captive bolt guns caused insensibility in only 13 out of 21 trials on  
45 live pouch young. This 62% success rate is significantly below the 95% minimum  
46 acceptable threshold for captive bolt devices in domestic animal abattoirs. Failure to  
47 stun was related to bolt placement, but other factors such as bolt velocity, bolt  
48 diameter and skull properties such as density might have also contributed. Spring-  
49 operated captive bolt guns delivered 20 times less kinetic energy when compared with  
50 cartridge-powered devices.

51 **Conclusions.** Spring-operated captive bolt guns cannot be recommended as an  
52 acceptable or humane method for dispatching kangaroo pouch young.

53 **Implications.** Captive bolts guns have potential as a practical alternative to blunt head  
54 trauma that may standardise dispatch technique and reduce animal (and observer)  
55 distress. However, operators must continue to use the existing prescribed dispatch  
56 methods until cartridge-powered captive bolt guns have been trialled as an alternative  
57 bolt propelling method.

58

59 **Keywords:** kangaroo harvesting, captive bolt gun, culling, euthanasia, blunt trauma,  
60 animal welfare, humaneness, joey

61

## 62 **Introduction**

63 In Australia, all states and territories have legislation to protect kangaroos, however, under  
64 strict government control, four of the most abundant species are harvested commercially (by  
65 shooting) for meat and skin products. Kangaroos are also shot during non-commercial culling  
66 to reduce population size and thereby reduce negative impacts on the environment or  
67 agricultural production. Commercial and non-commercial shooting differ in that commercial  
68 shooters must be licensed and require a higher level of training compared with non-  
69 commercial shooters. Also, commercial harvesting must be done in accordance with a  
70 government approved management plan and compliance with a code of practice (Anon  
71 2008a) is monitored.

72 Minimum animal welfare standards for both commercial and non-commercial shooting of  
73 kangaroos are prescribed in national codes of practice (Anon 2008a; Anon 2008b). Both  
74 codes require that dependent young of shot females must be euthanased to prevent them from  
75 suffering. Specified acceptable euthanasia methods for small, furless pouch young (i.e. that fit  
76 within the palm of the hand) are either a 'single forceful blow to the base of the skull  
77 sufficient to destroy the functional capacity of the brain' or 'stunning, immediately followed  
78 by decapitation by rapidly severing the head from the body with a sharp blade'. Furred pouch  
79 young must be dispatched by a 'single forceful blow to the base of the skull sufficient to  
80 destroy the functional capacity of the brain'. Although the codes of practice do not provide  
81 specific guidelines on how to apply the single forceful blow to the head, commercial  
82 kangaroo shooters usually do this by holding the joey by the hindquarters and swinging it in  
83 an arc so that its head hits a hard object such as a large rock or side of the rack or tray on their  
84 vehicle. Larger furless joeys are sometimes placed onto the ground and the head is stomped  
85 on with the foot and occasionally shooters use a heavy bar or pipe to hit the joey on the head  
86 whilst holding them by the back-legs (McLeod and Sharp in press). All of these procedures fit  
87 within the codes' loose definition of a 'single forceful blow to the head' as described

88 in the Code (Anon 2008a; Anon 2008b).

89 According to international guidelines on euthanasia, manually applied blunt trauma to the  
90 head can be a rapid and humane method of dispatching small animals such as birds,  
91 amphibians, fish, reptiles and some neonatal animals with thin skulls (e.g. pigs) (AVMA  
92 Panel on Euthanasia 2013). However, to be effective and humane, the method must be applied  
93 using a single sharp blow delivered to the cranium with sufficient force to produce immediate  
94 depression of CNS (central nervous system) function and destruction of brain tissue,  
95 producing irrecoverable concussion leading to death. Although, considered a humane method  
96 of dispatch when performed correctly, this technique is often seen as undesirable as it is  
97 unsightly and emotionally unpleasant for both observers and operators. There is also a  
98 reluctance of some operators to perform dispatch by blunt force trauma. When dispatching  
99 joeys, if the operator does not deliver the blow with sufficient force or does not contact the  
100 correct position on the head, then there is the potential that the animal will not be rendered  
101 completely insensible and it could experience pain and distress. Some guidelines consider  
102 blunt trauma to be only acceptable in instances where it is the most rapid and practical  
103 method available (e.g. for the emergency euthanasia of injured newborn piglets, CCAC  
104 2010). Experts on euthanasia have also recommended that blunt trauma should be replaced  
105 when possible with alternative methods (AVMA Panel on Euthanasia 2013). However, some  
106 of the alternatives suggested are not suitable for use on wild animals in field situations. For  
107 example, it has been proposed that, during harvesting, joeys should be euthanased with a  
108 lethal injection administered by a veterinarian (NSW Young Lawyers Animal Law  
109 Committee 2008 cited in Boom and Ben-Ami 2011). This would involve distress and pain  
110 associated with handling, restraint and the injection. Also, it would be impractical and  
111 expensive to carry out and there would be negative consequences for non-target animals that  
112 scavenge carcasses that are not disposed of correctly.

113 The methods currently used to dispatch kangaroo joeys generate considerable controversy.

114 Blunt trauma to the head is perceived to be inhumane, cruel and violent by a number of

115 animal and kangaroo protection groups (e.g. Animal Liberation undated; Australian Wildlife  
116 Protection Council undated; Gellatley 2009; Wilson 2005). Likewise, the media are prone to  
117 describing culling methods using emotionally charged language, for example, ‘Orphaned  
118 joeys face a bloody and barbaric death’ (Holland 2009). A recent survey showed that the  
119 Australian public have strongly negative attitudes towards blunt trauma as a dispatch method  
120 (McLeod & Sharp in press). Furthermore, the Royal Society for the Prevention of Cruelty to  
121 Animals (RSPCA) has also questioned the appropriateness of the techniques prescribed for  
122 dispatching pouch young and proposed that research should be urgently conducted to  
123 determine what methods are the most humane (RSPCA Australia 2002; 2009b).

124 A potential alternative to blunt trauma would be the dispatch of joeys with captive bolt guns.  
125 Captive bolt guns fire a steel bolt that either penetrates (*penetrating captive bolt*) or impacts  
126 (*non-penetrating captive bolt*) the cranium transferring the kinetic energy of the bolt to the  
127 head and brain. The aim is to cause concussion and damage (focal and diffuse) to the CNS,  
128 resulting in rapid insensibility (Gregory 2007). These weapons are powered with blank  
129 gunpowder cartridges, compressed air or a spring mechanism.

130 Stunning with a captive bolt gun is typically followed up immediately with a secondary  
131 killing method, while the animal is still unconscious, to ensure a prompt death without  
132 recovery. For example, when cattle are slaughtered for human consumption, they are often  
133 stunned with a captive bolt gun and then exsanguinated. However, it has also been reported  
134 that captive bolt devices can be used as a single-step method for killing cattle (Gilliam *et al.*  
135 2012) and sheep (Gibson *et al.* 2012) without the need for sticking or pithing, when shot in  
136 the correct position. Although, mostly used for the stunning of larger animals (sheep and  
137 cattle), captive bolt guns have also been developed for use on smaller animals including  
138 poultry (Raj & O’Callaghan 2001), dogs (Dennis *et al.* 1988) and rabbits (Holtzmann 1991).  
139 The recommended stunning positions vary widely between species, principally due to  
140 differences in the anatomy of the head and skull. In rabbits, the currently recommended  
141 stunning position is on the top of the head at the midline between the base of the ears

142 (Holtzmann 1991; EFSA AHAW panel 2006). There have been no studies on the use of  
143 captive bolt guns for the stunning or the killing of kangaroo pouch young. When blunt trauma  
144 is applied to the head, young are usually first removed from the pouch. This removal and  
145 subsequent handling can cause struggling and vocalising, likely to be indicators of fear and  
146 distress (McLeod & Sharp, 2014). Applying the captive bolt to the head of the joey whilst it  
147 remains within the pouch could potentially minimise the distress associated with handling.

148 Spring-powered captive bolt devices, which are used to stun small animals such as rabbits and  
149 poultry, are compact and portable, and so would be convenient for using in field situations.

150 They are also lighter than and relatively inexpensive compared with the blank gunpowder  
151 cartridge-powered devices commonly used on larger animals, and do not require a licence

152 624 Wildlife Research T. M. Sharp et al. to own or operate, as is the case in some states in  
153 Australia. Informal discussions with harvesters and a representative of the NSW Kangaroo  
154 Management Agency (NSW Office of Environment and Heritage, Kangaroo Management  
155 Section) before the present study indicated a preference for testing the spring-powered  
156 devices because of these advantages. Thus, the aim of the study was to determine whether  
157 commercially available spring-powered penetrative captive bolt guns are effective for the  
158 killing of pouch young during commercial harvesting or non-commercial culling of  
159 kangaroos.

## 160 **Materials and Methods**

161 The project was conducted in accordance with the Australian code of practice for the care and  
162 use of animals for scientific purposes (NHMRC 2004) with approval of the NSW Department  
163 of Primary Industries Animal Ethics Committee (Animal Research Authority number ORA  
164 10/012).

165 Initially, we tested two different models of spring-powered penetrating captive bolt guns on  
166 the heads of carcasses. These were the Dick KTBG (Friedr. Dick GmbH and Co, Deizisau,

167 Germany) and the Finito (Klaus-Gritsteinwerk GmbH and Co, Bünde, Germany) (see Fig. 1).

168 Both types of captive bolt guns were compact, lightweight and easy to disassemble for  
169 cleaning; also, when fired into the skull, they appeared to cause wound tracts of similar depth  
170 and trajectory. However, with the Dick KTBG it was much easier and quicker to engage the  
171 spring and also to fire the bolt. Thus, for all the subsequent tests on carcass heads and live  
172 animals, the Dick KTBG captive bolt gun was used.

173 With the tests in dead animals, we assessed the degree of skull and brain damage caused by  
174 the bolt and also examined skull properties such as thickness. This information was then used  
175 to determine potential captive bolt placement sites, with the aim of causing extensive damage  
176 to specific brain structures (cerebral cortex and brainstem). We then assessed the  
177 effectiveness of the spring-powered captive bolt in causing irrecoverable insensibility in live  
178 animals. An accepted welfare standard in livestock abattoirs is that the first shot must  
179 instantly induce insensibility in 95% of animals (Grandin 2010) and this standard was adopted  
180 as a threshold for effectiveness in the study. The performance characteristics (bolt velocity,  
181 kinetic energy, penetration depth) of spring-powered captive bolt guns were also examined in  
182 the laboratory. All kangaroo pouch young used in the tests on live animals were to be killed  
183 during commercial harvesting and were not selected separately for the study.

#### 184 *Trials on cadaver heads*

185 In total, 15 heads from dead eastern grey kangaroo (*Macropus giganteus*) young were used to  
186 examine the penetration characteristics of the captive bolt guns and macroscopic damage to  
187 skull and brain structures. Ten of the carcasses were sourced from veterinary clinics, and five  
188 were obtained from commercial kangaroo shooters. The origin of every animal was not  
189 known; however, most of those from the veterinary clinics had been euthanased with an  
190 injection of barbiturate because of sickness or injury and some had been found dead as a  
191 result of trauma from a collision with a motor vehicle. The animals from the shooters had  
192 either been found dead or killed using decapitation. On the basis of head measurements, the

193 age of the young ranged from 105 to 306 days (Poole et al. 1984). The heads were frozen for  
194 storage at -20C and defrosted for 18–24 h before testing.

195 One operator performed all of the trials on the cadaver heads. Each head was shot once on the  
196 highest point of the head at the midline, with the gun held at a perpendicular angle to the  
197 skull. After firing, the skulls were skinned and the position, shape and size of the bolt  
198 entrance cavity on the cranium recorded. Trajectory and penetration depth of the bolt was  
199 measured from the outer surface of the skulls using a wooden probe inserted through the bolt  
200 entrance cavity. The heads were sawed (with a hacksaw) longitudinally through or near to the  
201 bolt penetration site. The skull, brain and specific brain structures were visually assessed.  
202 Skull thickness at various points was measured and damage to the brain was recorded using  
203 digital photographs. Skull thickness and bolt penetration depth were measured using digital  
204 vernier calipers (JBS tools).

#### 205 *Trials on live animals*

206 The Dick KTBG captive bolt was used on a total of 21 live animals (eight red kangaroos  
207 (*Macropus rufus*), one western grey (*Macropus fuliginosus*) and 12 eastern grey kangaroos) to  
208 determine the effectiveness at causing insensibility. The animals were partially furred to fully  
209 furred, pouch young, with bodyweights ranging from 0.5 to 3 kg and all were >15 cm from  
210 head to the base of the tail. Pouch young age was determined on the basis of previous studies  
211 that examined the relationship between known-age and head (or tail) length (Sharman et al.  
212 1964; Poole et al. 1982, 1984).

213 Two operators trained in the use of the captive bolts gun performed all testing on live animals.  
214 Immediately after a female kangaroo was shot, the carcass was located and the captive bolt  
215 was tested on the pouch young that were of a suitable size (approximately >15 cm from head  
216 to base of tail). The shots were aimed on midline at the highest point on the head with the gun  
217 perpendicular (i.e. at an angle of 90 degrees) to the skull. Two different methods of applying  
218 the bolt were used. Three pouch young were shot through the skin of the pouch, with the



219 orientation of the head determined by direct palpation. The muzzle of the captive bolt gun  
220 was placed firmly against the pouch skin and aimed for the crown of the head. However, with  
221 this approach, it was difficult to accurately locate the top of the head through the pouch;  
222 therefore, this method was used only a limited number of times. With all of the remaining  
223 young, the head only was uncovered from the pouch, and the captive bolt was applied directly  
224 to the crown.

225 Immediately after shooting, all animals were examined for clinical signs of insensibility  
226 including sudden loss of muscle tone (body going limp), lack of purposeful or coordinated  
227 movements (such as raising the head), absence of corneal and palpebral reflexes, absence of  
228 pain response to toe pinch and absence of vocalisation. The presence or absence of normal  
229 rhythmic breathing and a heartbeat were also noted for each animal. Instantaneous  
230 insensibility after one shot was scored as a successful (or effective) shot, while any sign of  
231 sensibility was scored as unsuccessful (or ineffective) shot. Animals effectively stunned were  
232 observed for 5 min and time to recovery or death was noted. Animals not effectively stunned  
233 were immediately re-shot or euthanased. When euthanasia was performed, it was done by  
234 blunt trauma to the head, decapitation or IV overdose of barbiturate.

235 The heads of 17 pouch youngs were collected and frozen for future examination. Six of the  
236 heads were thawed at room temperature and examined with computed tomography (CT).  
237 These heads were then frozen and thawed again prior to dissection. All heads were examined  
238 macroscopically as described for the dead-animal tests. Where possible, severity of damage to  
239 specific areas of the brain was examined from photographs of sagittal sections. Damage was  
240 assessed subjectively and graded as none, mild, moderate or severe. Damage to the left and  
241 right lobes of the cerebrum were grouped to aid analysis.

#### 242 *Performance of spring-powered captive bolt guns*

243 The velocity of the spring-powered captive bolt guns (two Dick KTBG guns and one Finito  
244 gun) was measured with a custom-built velocity meter (Solutions for Research Ltd, Silsoe,

245 Bedford, UK). The meter measured velocity of the bolt as it transects a series of seven  
246 infrared light-emitting diodes (LED). Each LED is positioned 4 mm apart and the time taken  
247 to transect consecutive LEDs was used to calculate the bolt velocity. Spring-powered captive  
248 bolt guns were fired 40 times for velocity assessment using the meter. Peak velocity was  
249 taken as the highest mean velocity recorded. The weight of each captive bolt, minus the  
250 spring was measured (10 replicates) on a precision balance (Acculab Vicon VIC-123,  
251 Acculab UK, Sartorius Group, Epson, Surrey, UK). Peak velocity of the bolt was recorded  
252 and used to calculate the kinetic energy of the bolt ( $Kinetic\ energy = (\frac{1}{2} \times m) \times v^2$ ; where  $m$   
253 = mass of the bolt (kg) and  $v$  = peak velocity (m.s<sup>-1</sup>). By determining the kinetic energy, the  
254 two different captive bolt gun models were compared whilst taking into account differences in  
255 bolt weight. Peak velocity of the spring-powered captive bolt guns was compared with those  
256 generated by the cartridge powered .22 Cash Special (Accles & Shelvoke, Sutton Coldfield,  
257 UK) with 110 (clear 1.0 grain (gr)) and 170 (pink 1.25 gr) mg nominal powerloads (Gibson *et*  
258 *al.* submitted). Penetration depth was measured with the firing of the captive bolt guns into  
259 ballistics gelatine moulds. Five shots were fired 30 mm apart with the mean penetration depth  
260 calculated. The ballistics gelatine was prepared according to Fackler and Malinowski (1988).  
261 The diameter and length of the Dick KTBG bolt was 4.7 and 30 mm respectively, while for  
262 the Finito it was 5.4 and 33 mm respectively.

### 263 *Statistical analysis*

264 Statistical analyses were done using the R language, version 3.0.3 (R Core Team 2014) and  
265 contributed packages. The R package ‘nlme’, version 3.1-117 (Pinheiro *et al.* 2014) was used  
266 to fit a mixed effects model that compared the peak velocity of the bolt from cartridge fired  
267 captive bolt guns (Cash Special) using 1.0 and 1.25 gr loads, with the peak velocity of the  
268 spring powered captive bolt devices (Dick KTBG and Finito). In the fitted model, type of  
269 captive bolt gun (cartridge or spring powered) was the fixed effect and each device was  
270 included as a random effect.

271 The R package ‘Barnard’, version 1.3 (Erguler 2012), was used to perform Barnard’s  
272 unconditional test of the equality of two binomial probabilities. The test compared the  
273 equality of the probability of an effective shot on whether the bolt was fired into the brain  
274 from a position either at the crown/in front of the crown (rostral), or behind the crown  
275 (caudal). We also examined the effect of the independent variables, namely species, age, skull  
276 thickness and bolt penetration depth, on the likelihood that the captive bolt would render a  
277 pouch young insensible. We first used the R function ‘glm’ (R Core Team 2014) to fit full  
278 and nested generalised linear models to these data, specifying a binomial error distribution.  
279 The significance of the independent variables was determined by comparing the full and  
280 nested models with the restricted model, by using the likelihood-ratio test. In addition, the  
281 relationship between insensibility and damage to specific brain areas was also examined using  
282 logistic regression.

## 283 **Results**

### 284 *Trials on cadaver heads*

285 The Dick KTBG captive bolt was used on the heads of 15 eastern grey kangaroo cadavers.  
286 The mean age of these animals was 183 days ( $\pm$  61 SD). The most appropriate captive bolt  
287 shooting position was determined to be at the highest point of the head on the midline (i.e. the  
288 crown) where the skull was thin (1 mm thick) and the bolt would cause trauma to the  
289 cerebrum and brainstem.

290 Mean skull thickness at the captive bolt entrance cavity was 1.00 ( $\pm$  0.32 SD) mm and the  
291 mean bolt penetration depth was 27 ( $\pm$  3.5 SD) mm. The captive bolt gun consistently  
292 produced a large entrance cavity (7-8mm in diameter) in the skull, which was approximately  
293 twice the diameter of the bolt. The bolt produced a well-defined wound tract, which extended  
294 into the cerebrum, almost extending the full thickness of the brain including the brainstem.  
295 However, this tract was difficult to determine in some heads due to freezing and thawing

296 disrupting the fine details of structure in the brain. Fragments of bone and skin were also  
297 pushed into the wound tract with some heads.

298 When shooting in the crown position, we observed some cases of 'skin slippage', the  
299 movement of the skin across the underlying skull (Gregory 2007, pp. 196). This resulted in  
300 the bolt being misplaced, to the right or left of the midline and/or to the front (rostral) or to  
301 the back (caudal) of the crown. If skin slippage occurs during shooting of live animals, it  
302 could cause the captive bolt to enter the brain at the incorrect position, potentially resulting in  
303 incomplete concussion. To minimise the risk of skin slippage, the muzzle of the captive bolt  
304 gun should be placed flat (without angling of the gun) on the surface of the head. Also,  
305 excessive pressure should not be exerted on the head because this can result in slippage of the  
306 gun before and during discharge.

#### 307 *Trials on live animals*

308 Pouch young showed variable responses to captive bolt shooting (Table 1). Animals that were  
309 effectively rendered insensible, most commonly went limp with the eyes closed. They also  
310 failed to respond to toe pinch nor did they vocalise or have corneal and palpebral reflexes.  
311 The most common indicators of incomplete concussion were eye blinking, a positive corneal  
312 reflex, vocalisations and coordinated movements. In some of the animals that were not  
313 rendered undoubtedly insensible some indicators of altered consciousness were observed, for  
314 example deep pain reflexes were lost despite corneal reflexes being present.

315 Of the 13 animals that were rendered immediately insensible after an initial shot, four  
316 regained sensibility after approximately 1 min and were subsequently euthanased. Animals  
317 that remained insensible after a minute either died or were euthanased without regaining  
318 sensibility.

319 Of the eight pouch young that *were not* rendered insensible after the initial shot, four were  
320 shot again with the captive bolt; however only one of these was rendered irrecoverably

321 insensible. The other three joeys still showed signs of sensibility after the second shot and  
322 were either shot again (n=2) or euthanased (n=1). The third shot resulted in insensibility;  
323 however, one of the two animals showed signs of returning to sensibility after one minute and  
324 was euthanased. The other four animals that were not initially rendered insensible were  
325 euthanased.

326 For the current study, the acceptable captive bolt success rate for rendering pouch young  
327 instantaneously insensible was set at 95%. The observed success rate was 61% (13 successes  
328 out of 21 shots), which was significantly below the 95% threshold rate (Exact binomial test, P  
329 < 0.001).

330 There was no association between age ( $\chi^2 = 0.324$ , df = 1, P = 0.569) or species ( $\chi^2 = 1.54$ , df  
331 = 2, P = 0.462) of joey with effectiveness of captive bolt. Also, there was no evidence that  
332 skull thickness ( $\chi^2 = 2.65$ , df = 1, P = 0.103) or the depth of bolt penetration ( $\chi^2 = 1.68$ , df = 1,  
333 P = 0.195) influenced effectiveness of the captive bolt. However, there was a significant  
334 relationship between position of shot and effectiveness at causing insensibility (Table 3).  
335 Barnard's test indicated that shots caudal to the crown were more effective than shots at the  
336 crown or rostral to the crown shot for producing insensibility (Wald's statistic = 2.037, two-  
337 tailed P-value = 0.0496).

338 Skull thickness at the captive bolt entrance cavity, bolt penetration depth and diameter of bolt  
339 entrance cavity were similar to that reported in the cadaver trials. Detailed assessment of  
340 damage to specific brain structures was not possible in many of the heads due to varying  
341 levels of post-mortem deterioration occurring from autolysis; freezing and thawing of the  
342 head; and confounding damage caused by multiple shots and secondary euthanasia with blunt  
343 trauma to the head. Consequently, it was not possible to relate damage to specific brain  
344 structures with clinical signs of insensibility. In the heads that could be examined (n=10),  
345 skull and brain damage varied depending on the trajectory of the bolt. The damage that was  
346 observed included: bolt wound tracts, extensive haemorrhage over the brain, herniation of the

347 cerebellum, occipital lobe and cerebellum tissue extending towards the bolt entrance cavity,  
348 bone fragments in the region of the bone entrance cavity, and plugs of skin or hair pushed into  
349 the brain (Figures 2 and 3). Damage to different parts of the brain was assessed visually and  
350 graded (see Table 3). Logistic regression indicated that there was weak evidence that no  
351 macroscopic damage to the brain in general was associated with insensibility ( $\chi^2 = 13.46$ ,  $df =$   
352  $7$ ,  $P = 0.062$ ). There was no evidence that insensibility was associated with damage to any  
353 specific region of the brain. However, these analyses had low power owing to the small  
354 sample size available.

### 355 *Performance of spring-powered captive bolt guns*

356 The results of performance testing of two Dick KTBG and one Finito captive bolt guns are  
357 presented in Table 4 and Fig. 4. In Table 4, the results of a 0.22 Cash Special cartridge-  
358 powered captive bolt gun with the 1.0 and 1.25 gr powerloads are included for comparison.

359 The mean  $\pm$  s.d. peak velocities (Finito:  $8.77 \pm 0.24 \text{ m s}^{-1}$ ; Dick KTBG A:  $9.14 \pm 0.62 \text{ m s}^{-1}$ ;  
360 and Dick KTBG B:  $9.02 \pm 0.26 \text{ m s}^{-1}$ ) of the spring-powered captive bolt guns were lower  
361 than those of cartridge-powered 0.22 Cash Special with the 1.0 and 1.25 gr cartridges  
362 (velocity:  $30.26 \pm 3.35$  and  $44.60 \pm 1.46 \text{ m s}^{-1}$ , respectively) ( $F_{1,3} = 28.40$ ,  $P = 0.0129$ ).

363 Additionally, the bolt weights (Finito: 102; and Dick KTBG: 120 g) of the spring-powered  
364 captive bolt guns were lower than the bolt weight of the Cash Special (211 g). Therefore, the  
365 spring-powered guns delivered a maximum kinetic energy of only 5.01 J, compared with the  
366 lowestpowered cartridge in the Cash Special delivering 97 J.

367 Of the two models of spring-powered guns, the Dick KTBG had the highest peak velocity, but  
368 the velocity decayed over the last 16–28 mm of recorded bolt travel. In comparison, the Finito  
369 had the lowest peak velocity, but the velocity was consistent through the full travel of the bolt  
370 (Fig. 4).

## 371 **Discussion**

372 The study demonstrated that spring-powered penetrative captive bolt guns were ineffective at  
373 producing consistent, irrecoverable insensibility of in-pouch kangaroo joeys. Despite  
374 appearing to cause adequate damage to the brain when trialled on cadaver heads, a significant  
375 proportion of live animals were *not* irrecoverably concussed with a single shot. Although  
376 there was evidence of concussion in the majority of animals, 38% of animals still exhibited  
377 signs of sensibility after being shot. Therefore, on the basis of the guns tested, the relative  
378 effectiveness and humaneness of spring-powered captive bolt guns should be questioned as a  
379 method for stunning or killing of kangaroo pouch young.

380 The success of captive bolt shooting for producing irrecoverable insensibility is dependent on  
381 delivering sufficient kinetic and direct physical damage to the brain (Daly & Whittington,  
382 1989a; Gibson *et al.* 2012). This is influenced by factors relating to the captive bolt gun,  
383 animal and operator. Important captive bolt characteristics include velocity and captive bolt  
384 diameter. Studies in cattle, have reported that increasing bolt velocity during captive bolt  
385 stunning eliminates or reduces the incidence of recovery of visual evoked potentials (VEP),  
386 which are an indicator of brain function (Daly *et al.* 1987). Work by von Wenzlawowicz *et al.*  
387 (2012), suggested that for cattle shooting accuracy is less critical if high-powered captive bolt  
388 guns are used. Additionally, the transfer of kinetic energy to the head and the resulting depth  
389 of stun in cattle has been shown to improve with increasing bolt diameter (Gregory & Shaw  
390 2000).

391 In the current study, when trialled on cadavers, the Dick KTBG spring-powered captive bolt  
392 device appeared to cause sufficient physical trauma to areas of the brainstem, damage to  
393 which has been previously associated as being incompatible with maintenance of sensibility  
394 in humans and sheep (Adams and Graham 1986; Gibson *et al.* 2012). However, when trialled  
395 on live animals, it is possible that the device may not have had sufficient kinetic energy to  
396 irrecoverably concuss joeys. Furthermore, the bolt of the gun may have been too short (30

397 mm) or too narrow (4.7 mm) to produce the required trauma to cause irrecoverable  
398 concussion, especially for misplaced shots. Velocity of the Dick KTBG captive bolt gun was  
399 variable over the last 16 to 28 mm of travel of the bolt (Figure 1), which may have resulted in  
400 insufficient energy being transferred to brain. The kinetic energy of the Dick KTBG (4.9J)  
401 was 20 times less than what of the .22 Cash Special (97J) with its lowest strength cartridge,  
402 and this cartridge strength is only recommended for the dispatch of poultry (Table 1). The  
403 spring-powered captive bolt guns tested in this study were chosen based on their practicality,  
404 low cost (AUD \$65-85 per device), simplicity to operate and maintain, their small size and  
405 light weight, thus allowing shooters to carry them in the field. However, poor effectiveness on  
406 live animals along with low performance characteristics (especially when compared with  
407 other devices) should preclude them from being used on kangaroo in-pouch joeys.

408 In addition to bolt characteristics, other factors such as bolt placement, type of animal, age,  
409 size and shape of head, skull anatomy including thickness, density of bone and calcification  
410 can all influence the aiming of the shot and the effectiveness of captive bolt stunning and  
411 dispatch (Finnie *et al.* 2003; Gouveia *et al.* 2009; Gregory & Shaw 2000). The ideal shooting  
412 position in the head can vary depending on species, however, prior to this study there had  
413 been no previous research to determine the ideal placement of the shot in kangaroos.  
414 Slaughter guidelines state that the optimum position for most animals is where the brain is  
415 closest to the surface of the head and where the skull is thinnest (Humane Slaughter  
416 Association 2006). Thus, based on the findings from the cadaver skulls, it is theorised that the  
417 ideal shooting position was at the highest point on the head (i.e. the crown) at the midline,  
418 where the skull is only around 1mm thick. Damage to the thalamus, and brainstem has been  
419 previously associated with irrecoverable insensibility in sheep (Gibson *et al.* 2012). In the  
420 current study, incorrect shot placement may have resulted in insufficient damage to these vital  
421 brain structures. Although all shots on cadavers and live animals were aimed at the crown of  
422 the head on the midline, the actual path of the bolt was variable. However, it was observed  
423 that shots caudal to the crown were more effective at inducing insensibility (100%, n=4)



424 compared with shots at the crown or rostral to the crown (42%, n=5). These results indicate  
425 that the caudal shots were likely to result in damage to the thalamus and brainstem. However,  
426 as the trials with live animals were conducted under field conditions (i.e. at night, in remote  
427 locations with limited access to refrigerated storage for specimens), damage to specific brain  
428 regions, in terms of gross pathology, could not be examined in detail. Therefore, the  
429 relationship between brain damage severity and clinical signs of sensibility/insensibility could  
430 not be examined.

431

432 Effective captive bolt stunning is dependent on the accurate placement of the shot, operator  
433 skill and experience. Good marksmanship has been found to be a definitive factor in effective  
434 and humane use of captive bolt guns for the irrecoverable dispatch of sheep without a  
435 secondary procedure (Gibson et al. 2012).

436 Properties of the skull and brain of immature animals could also potentially influence the  
437 effectiveness of captive bolt stunning. Insensibility from penetrating captive bolt stunning is  
438 caused by a combination of direct mechanical damage to the brain (diencephalon and  
439 brainstem) by the penetrating bolt and focal and diffuse injuries to the white matter pathways  
440 connecting these areas (Finnie *et al.* 2002). Much of this diffuse damage is thought to occur  
441 during the biomechanical transfer of kinetic energy from the bolt to head at the time of impact  
442 (Shaw 2002). When the bolt impacts the skull it produces a rapid acceleration of the head  
443 resulting in contre-coup, shear forces and the transferring of pressure waves within the brain  
444 and cranial vault (Anderson and McLean 2005). Daly & Whittington (1989) have argued that  
445 the *main* cause of effective stunning is this transfer of kinetic energy from the bolt to the  
446 cranial vault as opposed to the direct physical damage caused by the bolt. In very young  
447 animals where the skull has not fully ossified (or hardened), it is possible that the energy from  
448 the bolt impacting the cranium could be dissipated through the skull prior to being transferred  
449 to the brain. This could result in incomplete or inadequate concussion. Concern about the

450 effectiveness of captive bolt guns for stunning young livestock (lambs, goat kids, and  
451 newborn calves) has been previously raised (e.g. Svendsen *et al.* 2008; Schutt-Abraham and  
452 Wormuth, 1995 cited in EFSA AHAW panel 2006). However, some studies have  
453 demonstrated that both penetrating and non-penetrating captive bolt guns are effective in  
454 causing immediate insensibility in young livestock (e.g. Gibson *et al.* 2009; Finnie *et al.*  
455 2000). Svendsen *et al.* (2008), in a study of one-day-old calves, reported that all animals were  
456 rendered immediately insensible after penetrative captive bolt gun stunning. However, unlike  
457 neonates of placental mammals, marsupials are born relatively developmentally immature,  
458 with much of the development occurring in the pouch. The skulls of in-pouch joeys are softer  
459 and less ossified than neonates of other livestock species. Gregory (2007) suggested during  
460 captive bolt stunning of young rabbits that if the bolt strikes a skull suture there could be a  
461 higher risk of poor stunning. This could be due to some of the kinetic energy from the bolt  
462 being absorbed by the un-fused skull suture. Therefore, the skulls of developmentally  
463 immature animals (such as in-pouch kangaroo young) may possibly inhibit the energy transfer  
464 from the bolt to the brain, making these animal more difficult to concuss with a captive bolt  
465 devices compared with older animals which have much harder skulls and fused sutures.  
466 Furthermore, the shear forces and inertial loading experienced during captive bolt trauma are  
467 related to brain mass. It has been shown that animals with smaller brains can tolerate greater  
468 rotational and acceleration/deceleration forces than humans and non-human primates  
469 (Ommaya *et al.* 1967).

470 Further work is needed before dispatch by captive bolt can be considered as a humane and  
471 acceptable alternative to the currently used manually applied blunt trauma to the head.  
472 Additional studies could be performed to examine the relationship between the  
473 pathophysiology of captive bolt injury in joeys and behaviour/brainstem-mediated signs of  
474 CNS function or dysfunction. This was not possible in the current project, due to the majority  
475 of the work been conducted under field conditions. Furthermore, the effectiveness of other  
476 models of captive bolt guns could be examined. This could include the cartridge powered

477 captive bolt guns (Cash Specials, Cash Poultry Killer), which have higher peak velocity and  
478 kinetic energy values. In addition, the effects of captive bolt shooting on brain function using  
479 either changes in the spontaneous electroencephalogram (EEG) or somatosensory/visual-  
480 evoked potentials could be examined in joeys of different ages. This would provide useful  
481 information on the effect of age of the joey on captive bolt effectiveness and provide a more  
482 objective measure of altered brain function following captive bolt injury.

483 In conclusion, it was found that *spring-powered* penetrative captive bolt guns, although  
484 practical to use, were ineffective in consistently rendering in-pouch kangaroo joeys  
485 irrecoverably insensible. Animals that were incompletely concussed or recovered sensibility  
486 could have experienced pain and distress associated with captive bolt injury. Based on these  
487 findings, dispatch by spring-powered captive bolt cannot be considered a humane and  
488 acceptable alternative to the currently used method of manually applied blunt trauma to the  
489 head.

490

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498

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**Table 1. Effectiveness of a spring-powered captive bolt gun on three different species of kangaroo pouch young**

Failed stun, the animal was not rendered insensible by the initial shot. Immediately insensible but recovered, animal showed immediate insensibility after the initial shot then regained sensibility after >1 min. Irrecoverably insensible, the animal showed immediate insensibility after the initial shot and did not regain consciousness (i.e. died after 1 min or was euthanased after stunning, using a secondary euthanasia method)

Species (mean $\pm$ SD age)	Effectiveness of captive bolt shot		
	Failed stun (%) <sup>a</sup>	Immediately insensible but recovered (%) <sup>b</sup>	Irrecoverably insensible (%) <sup>c</sup>
Red kangaroo ( <i>Macropus rufus</i> ) (195 $\pm$ 2 d)	4 (50%)	0 (0%)	4 (50%)
Eastern grey kangaroo ( <i>Macropus giganteus</i> ) (253 $\pm$ 40 d)	4 (33%)	4 (33%)	4 (33%)
Western grey kangaroo ( <i>Macropus fuliginosus</i> ) (166 d)	0 (0%)	0 (0%)	1 (100%)

<sup>a</sup>Failed stunned = was not rendered insensible by initial shot

<sup>b</sup>Immediate insensibility after initial shot then regained sensibility after > 1 minute

<sup>c</sup>Immediate insensibility after initial shot and did not regain consciousness (i.e. died after 1 minute or was euthanased after stunning using a secondary euthanasia method).

**Table 2. Influence of the position on the head on the effectiveness of stunning in live pouch young, using a spring-powered captive bolt**

Failed stun, the animal was not rendered insensible by the initial shot. Irrecoverably insensible, the animal showed immediate insensibility after the initial shot and did not regain consciousness (i.e. died after 1 min or was euthanased after stunning, using a secondary euthanasia method)

Position of shot	Effectiveness of captive bolt shot	
	Irrecoverably insensible	Failed stun
At crown or in front of crown (rostral)	5 (42%)	7 (58%)*
Behind crown (caudal)	4 (100%)	0 (0%)

\*Note: for one animal the position of the first shot could not be determined

**Table 3. Macroscopic assessment of damage to different brain areas from spring-powered captive bolt in live kangaroo pouch young**

Damage to the left and right lobes of the cerebrum were grouped to aid analysis. There was no recorded damage to the spinal cord. +++, severe; ++, moderate; +, mild; -, none

Immediate insensibility	Macroscopic structural damage to:								
	Thalamus	Midbrain	Pons	Medulla	Cerebellum	Frontal lobe	Parietal lobe	Temporal lobe	Occipital lobe
Yes	-	-	+++	++	+++	-	-	-	-
Yes	-	+	+	-	-	-	++	+	++
Yes	+	+++	-	-	-	-	-	+++	-
Yes	+	-	-	-	-	++	++	-	-
No	-	-	-	-	-	+	+	-	-
No	-	-	-	-	+	+++	-	-	-
No	+	-	-	-	+	-	+++	-	+
No	-	-	-	-	+	++	++	-	-
Yes	-	-	-	-	-	+++	-	-	-
Yes	+	-	-	-	+	+++	++	-	-

\* Damage in the form of cerebral coning

Note: Damage to the left and right lobes of the cerebrum were grouped to aid analysis. No recorded damage to the spinal cord.

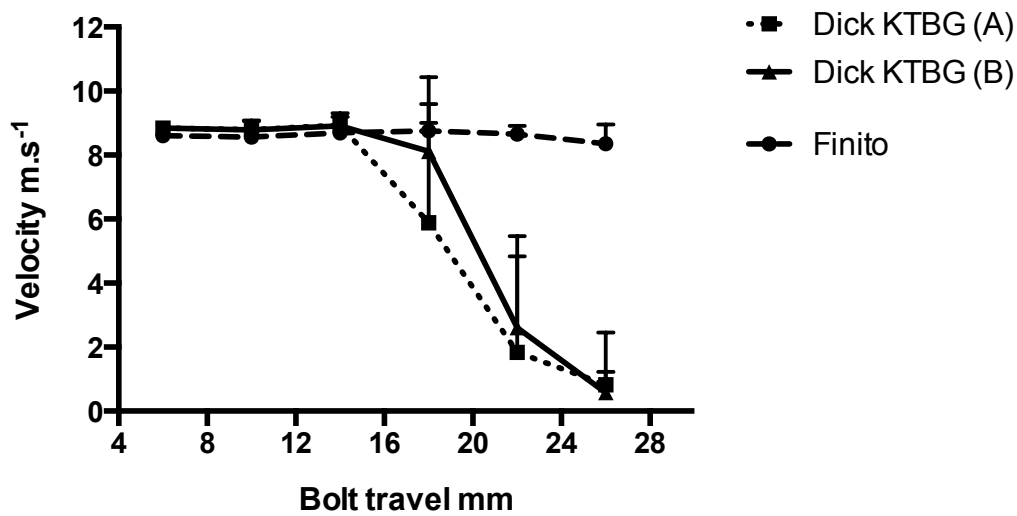
**Table 4. Captive bolt features, mode of action, peak velocity, kinetic energy and penetration depth. Results from a .22 Cash Special are included here for comparison.**

<b>Captive bolt</b>	<b>Cartridge/power source</b>	<b>Bolt Weight (g)</b>	<b>Nominal propellant charge (mg)</b>	<b>Mean peak velocity <math>\pm</math> SD (m.s<sup>-1</sup>)</b>	<b>Velocity range (m.s<sup>-1</sup>)</b>	<b>Kinetic energy (J)</b>	<b>Penetration depth <math>\pm</math> SD (mm)</b>
.22 Cash	1.0 gr Clear	211	110	30.26 $\pm$ 3.34	24.10 – 34.60	97	63 $\pm$ 1
Special	1.25 gr Pink	211	170	44.60 $\pm$ 1.46	41.40 – 45.80	210	68 $\pm$ 2
Finito	Spring	102	n/a	8.77 $\pm$ 0.24	8.20 – 9.20	3.92	25.66 $\pm$ 0.70
Dick KTBG A	Spring	120	n/a	9.14 $\pm$ 0.62	8.60 – 12.70	5.01	27.49 $\pm$ 1.83
Dick KTBG B	Spring	120	n/a	9.02 $\pm$ 0.26	8.40 – 9.40	4.88	28.31 $\pm$ 0.88

## Figures



**Fig. 1. Top-** Dick KTBG spring-powered captive bolt gun (source Friedr. Dick GmbH & Co. KG, Germany). **Bottom-** Finito spring-powered captive bolt gun (source Klaus-Gritsteinwerk GmbH & Co, Bünde, Germany)



**Fig. 2.** Peak velocity measurements for two Dick KTBG and one Finito bolt guns. There is variability between the two Dick KTBG guns and decay of velocity over the last 16 to 28 mm of recorded bolt travel. With the Finito captive bolt gun there is less decay of velocity over the last 16 to 28 mm of recorded bolt travel compared with the Dick KTGB guns.



**Fig. 2.** Sagittal section of a head from a shot that was too far rostral. This animal was rendered insensible but regained sensibility. The bolt did not appear to pass into the mid-brain or brain stem but was closer to the olfactory cortex.

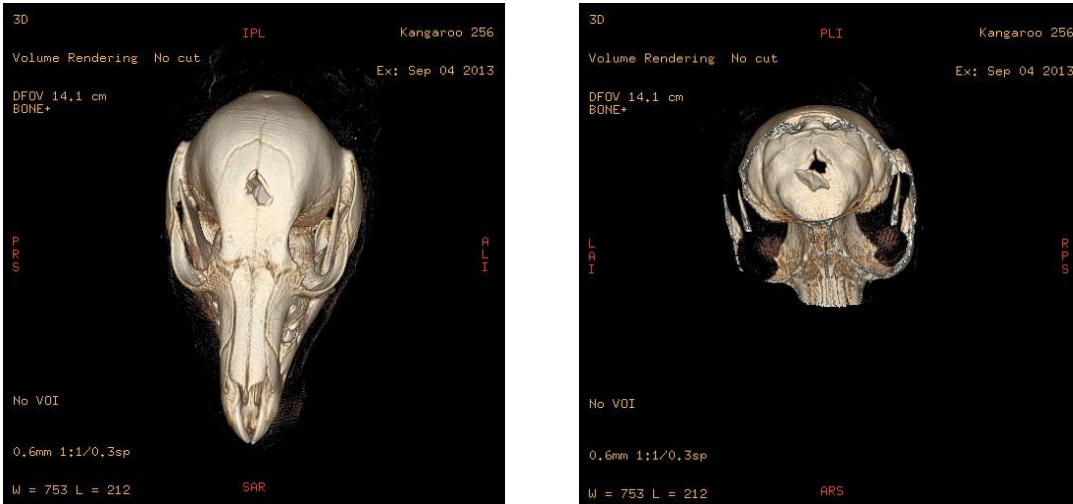


**Fig. 3.a.** Sagittal section of a head from a shot slightly rostral to the top of the head. This animal was rendered insensible and did not regain sensibility after 4 minutes, after which time it was euthansed. A fragment of skull bone has been pushed into brain by the bolt.



**Fig. 3.b** View of top of the head (same animal as in Figure 3) showing bolt hole rostral to the crown and to the right of the midline.

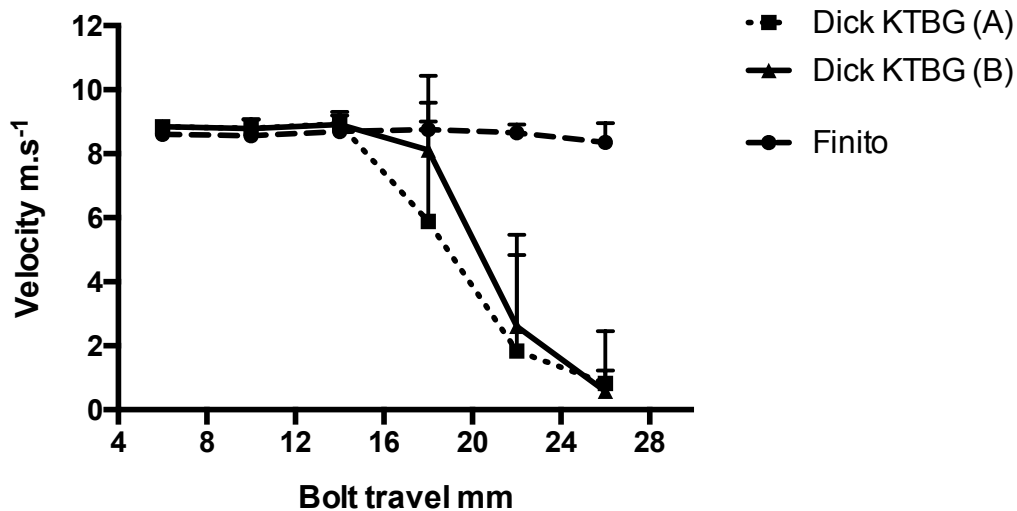




**Fig. 3.c.** 3D CT reconstruction of animal from Figures 3.a and b.

Left - Frontal view showing hole and fracture caused by the bolt (note position rostral to the crown)

Right - Cut away view of inside skull showing a fragment of bone has been pushed inside the skull by the bolt.



**Fig 4.** Peak velocity measurements for two Dick KTBG and one Finito bolt guns. There is variability between the two Dick KTBG guns and decay of velocity over the last 16 to 28 mm of recorded bolt travel. With the Finito captive bolt gun there is less decay of velocity over the last 16 to 28 mm of recorded bolt travel compared with the Dick KTBG guns.